

Merit



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This certificate is granted and awarded by the authority of the Nadcap Management Council to:

Metcut Research Inc. Cincinnati - Carillon

*1775 Carillon Blvd
Cincinnati, OH 45240
United States*

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturer's List (QML), to the revision in effect at the time of the audit for:

Non Metallic Materials Testing

Certificate Number: 3566228994
Expiration Date: 31 May 2027
Accreditation Length: 24 Months

Jay Solomond
Executive Vice President & Chief Operating Officer

Performance Review Institute (PRI) | 161 Thorn Hill Road | Warrendale, PA 15086-7527

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SCOPE OF ACCREDITATION

Non Metallic Materials Testing

Metcut Research Inc. Cincinnati - Carillon

1775 Carillon Blvd
Cincinnati, OH 45240

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7122/1 Rev C - Nadcap Audit Criteria for Non Metallic Materials Testing – Mechanical Testing (to be used on audits on/AFTER 29-Dec-2024)

- 1.1.1 Tensile Ambient Temperature
- 1.1.2 Tensile Non–ambient Temperature
- 1.1.3 Tensile Strain Measurement
- 1.1.4 Tensile/Elongation
- 1.10.1 T–Peel
- 1.12.1 Climbing Drum Peel
- 1.13.1 Floating Roller Peel
- 1.17.1 Bearing Strength
- 1.18.1 G1c
- 1.19.1 G2c
- 1.2.1 Compression Ambient Temperature
- 1.2.2 Compression Non–ambient Temperature
- 1.2.3 Compression Strain Measurement
- 1.2.4 Compression Set
- 1.2.5 Flatwise Compressive, Ambient
- 1.2.6 Flatwise Compressive Non–Ambient
- 1.2.7 Flatwise Compressive Strain Measurement
- 1.20.1 Compression after Impact CAI
- 1.21.1 Flatwise tension Sandwich
- 1.22.1 Sandwich Flexure
- 1.3.1 Shear Ambient Temperature by SBS
- 1.3.2 Shear Ambient Temperature ± 45 Tension
- 1.3.3 Shear Ambient Temperature by Compression
- 1.3.4 Shear Ambient Temperature by V Notch
- 1.3.5 Shear Non–ambient (any method)

- 1.3.6 Shear Strain Measurement
- 1.3.7 Plate Shear, Ambient
- 1.3.8 Plate Shear, Non–Ambient
- 1.3.9 Plate Shear, Strain Measurement
- 1.4.1 Flexural Ambient Temp
- 1.4.2 Flexural Non–ambient
- 1.4.3 Flexural Strain Measurement
- 1.7.1 Impact Strength
- 1.8.1 Double Lap Shear – Ambient Temperature
- 1.8.2 Double Lap Shear – Non–ambient Temperature
- 1.9.1 Single Lap Shear – Ambient Temperature
- 1.9.2 Single Lap Shear – Non–ambient Temperature

AC7122/2 Rev A - Nadcap Audit Criteria for Non Metallic Materials Testing – Physical Testing

- 2.1.3 Hardness Testing: Shore
- 2.2.1 Density/ Specific Gravity
- 2.3.1 Resin/Fiber /Void Content by: Acid Digestion
- 2.3.2 Resin/Fiber /Void Content by: Burn off
- 2.4.1 Water Absorption

AC7122/4 Rev A - Nadcap Audit Criteria for Non Metallic Materials Testing – Thermal Analysis

- 4.1.1 Dynamic Mechanical Analysis (DMA)
- 4.3.1 Differential Scanning Calorimetry (DSC)
- 4.4.1 TMA: Glass Transition TemperatureTMA
- 4.5.1 DSC: Specific Heat CapacitySpecific
- 4.6.1 Dilatometer: Coefficient of Linear Thermal Expansion of PlasticsCTE
- 4.6.2 TMA: Linear Thermal Expansion of SolidsCTE

AC7122-I Rev F - Nadcap Audit Criteria for Non Metallic Materials Testing (Required) (to be used on audits on/AFTER 29-Dec-2024)

Class A: Composites

Class B: Adhesive/Adhesive Primer